

Claims

1. A light emitting device comprising:
a substrate;
5 a gallium nitride layer provided above the substrate;
an N-type gallium nitride layer provided above the gallium nitride layer;
at least one $\text{In}_x\text{Ga}_{1-x}\text{N}/\text{In}_y\text{Ga}_{1-y}\text{N}$ multi-layer ($0 < x, y < 1$)
provided above the N-type gallium nitride layer, x being
10 different from y; and
a P-type gallium nitride layer provided above the $\text{In}_x\text{Ga}_{1-x}\text{N}/\text{In}_y\text{Ga}_{1-y}\text{N}$ multi-layer.

2. The device according to claim 1, wherein the $\text{In}_x\text{Ga}_{1-x}\text{N}/\text{In}_y\text{Ga}_{1-y}\text{N}$ multi-layer has a plurality of pits formed thereon.

3. The device according to claim 2, wherein the number of the pits is 50 or less per area of $5\mu\text{m} \times 5\mu\text{m}$.

20 4. The device according to claim 1, wherein each layer of the $\text{In}_x\text{Ga}_{1-x}\text{N}/\text{In}_y\text{Ga}_{1-y}\text{N}$ multi-layer has a thickness of 1~3000 Å.

25 5. The device according to claim 1, wherein the $\text{In}_x\text{Ga}_{1-x}\text{N}/\text{In}_y\text{Ga}_{1-y}\text{N}$ multi-layer has a photoluminescence characteristic of a yellow band intensity/N-doped GaN intensity ratio of 0.4 or below.

30 6. A light emitting device comprising:
a first gallium nitride layer;
a second gallium nitride layer;
an active layer formed between the first gallium nitride layer and the second gallium nitride layer; and
35 a multi-layer formed between the second gallium nitride layer and the active layer to intercept an applied

electrostatic discharge.

7. The device according to claim 6, wherein the multi-layer is an $\text{In}_x\text{Ga}_{1-x}\text{N}/\text{In}_y\text{Ga}_{1-y}\text{N}$ multi-layer ($0 < x, y < 1$).

8. The device according to claim 6, wherein the multi-layer has a plurality of pits formed thereon.

9. The device according to claim 6, wherein the multi-layer has a plurality of layers of different In content, the plurality of layers being alternately stacked in the multi-layer.

10. The device according to claim 6, wherein the multi-layer has a plurality of layers of different growth temperatures, the plurality of layers being alternately stacked in the multi-layer.

11. The device according to claim 6, wherein the multi-layer has two layers of different growth temperatures, the two layers being formed at 800°C and 900°C, respectively.

12. The device according to claim 6, wherein the multi-layer has a plurality of pits formed thereon, the number of the pits being 50 or less per area of $5\mu\text{m} \times 5\mu\text{m}$.

13. The device according to claim 6, wherein the multi-layer has a plurality of hexagonal pits formed thereon.

14. The device according to claim 6, wherein each layer of the multi-layer has In content of 3% or less with respect to Ga and In content.

15. The device according to claim 6, wherein each layer of the multi-layer has In content of 2% or less with respect to Ga and In content.

16. The device according to claim 6, wherein the second gallium nitride layer is an N-type GaN layer.

17. A method for manufacturing a light emitting device,
5 the method comprising the steps of:

forming a buffer layer above a substrate;

forming an N-type gallium nitride layer above the
buffer layer;

10 forming a multi-layer above the N-type gallium nitride
layer, the multi-layer including layers of different growth
temperatures;

forming an active layer above the multi-layer; and

forming a P-type gallium nitride layer above the active
layer.

15 18. The method according to claim 17, wherein the
multi-layer has a plurality of InGa_xN layers of different In
content, the InGa_xN layers being alternately stacked in the
multi-layer.

20 19. The method according to claim 17, wherein the
multi-layer has a plurality of layers of different growth
temperatures formed thereon, the different growth
temperatures being a high temperature and a low temperature,
25 respectively.

20. The method according to claim 19, wherein the high
temperature is 900°C .

30 21. The method according to claim 19, wherein the low
temperature is 800°C .

35 22. The method according to claim 17, wherein the
multi-layer is formed using TMGa, TMin, ammonium, and
nitrogen.

23. The method according to claim 17, wherein each layer of the multi-layer has a thickness of 1~3000 Å.

5 24. The method according to claim 17, further comprising the step of forming a slow-growth gallium nitride layer above the buffer layer.

10 25. The method according to claim 24, further comprising the step of forming an undoped gallium nitride layer above the slow-growth gallium nitride layer.